

# Tech Brief

## **Part Number: 9010025 (398343)**



Figure 1



Figure 2



Figure 3



Figure 4

### **Quick-connect Reattachment Instructions:**

1. Before attempting to install the heater hose quick-connect fittings over the replacement heater core pipe fittings, it is recommended that either engine coolant or an organic based oil (such as vegetable oil) be applied to the aluminum heater fittings (see Figures 1 thru 3).
2. The lubricating oil should be applied around the entire fitting all the way up to the collar (see Figure 2).
3. When pressing the heater hose quick-connect fittings over the heater core pipe fittings, the heater pipes can be held with pliers or vice-grips (see Figure 3).
4. The connection between the heater hose quick-connect fittings and the heater core pipe fittings must be snug to ensure a leak free oring seal.

